

6328



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

MAY 17 2018

D412-702-321

Job Sheet 177586



Part No: D412-702-321

Job Qty: 1 ea

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV 5 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 1 Ea  |            | 5/25/18  | 0.00      | 0.00    | Start Up Small Fab-3  |           |          |
| 100   | Small Fab          | 1 pcs |            | 5/25/18  | 0.00      | 0.20    | Small Fab-6           |           |          |
| 110   | QC                 | 1 pcs |            | 5/25/18  | 0.00      | 0.00    | QC5                   |           |          |
| 120   | Packaging          | 1 pcs |            | 5/25/18  | 0.00      | 0.00    | Packaging3-2          |           |          |
| 130   | QC21-FG            | 1 Ea  |            | 5/25/18  | 0.00      | 0.00    | QC21                  |           |          |

## Job BOM

| Part / Item   | Component Name   | Quantity    | Operation             | Container |
|---------------|------------------|-------------|-----------------------|-----------|
| D3570-3       | Bracket          | 1 Ea (1 ea) | 90-Start up Operation | F147609   |
| D4088-043     | Shoulder Harness | 1 Ea (1 ea) | 90-Start up Operation | 5035150   |
| MS21042L3     | Nut              | 4 Ea (4 ea) | 90-Start up Operation | 5054107   |
| MS24694-S50   | Screw            | 4 Ea (4 ea) | 90-Start up Operation | 5066937   |
| NAS1149D0332J | Washer           | 4 Ea (4 ea) | 90-Start up Operation | 5035976   |

## Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D3570-3        | 1        | 8         | 0         |
|                       | D4088-043      | 1        | 7         | 0         |
|                       | MS21042L3      | 4        | 1,806     | 0         |
|                       | MS24694-S50    | 4        | 312       | 0         |
|                       | NAS1149D0332J  | 4        | 2,313     | 0         |

## Part Specifications

Specifications could not be found.

Plex 5/15/18 9:05 AM Dart.Gagnon.Michelle



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**Container No: S072838**



**Part: D412-702-321**

**Job No: 177586**

**Serial No/Batch: S072838**

**Revision:**

**Inspector:**

**Date: 05/22/18**